

# METALPORT s.r.o.

METALPORT s.r.o. (Ltd.) is a Slovak engineering and manufacturing company that was founded in 1999, its main production capacities are focused on the DEVELOPMENT, CONSTRUCTION, MANUFACTURE, SALES and SERVCE of accessories for construction, earth-moving and agricultural machines.

Attachments are produced for machines from 1-100 tons:

- Mini & Midi Excavators
- Backhoe Loaders
- Tracked Excavators
- Wheeled Excavators
- Wheeled Loaders

- Dozers
- Graders
- Skid Steer Loaders
- Telescopic Loaders

for almost all other world-wide construction machinery brand including: ATLAS, BOBCAT, CASE, CATERPILLAR, DAEWOO, DOOSAN, HITACHI, HYUNDAI, JCB, KAISER, KOMATSU, KUBOTA, LIEBHERR, MENZI MUCK, NEWHOLLAND, O&K, TAKEUCHI, VOLVO, YANMAR and the others.

Most of our production is directed to European Union markets mainly to the Netherlands, Belgium, Germany and Austria as well as the Slovak and Czech markets.

The company production plant is located in the east of Slovakia in the town of Trebišov, 60km away from the Ukraine, 110km from poland and 30km from hungary. On its premises totalling 9000m2 (of which 2500m2 are halls) the firm produces the products mentioned above. Our firm is machine tooling capacity makes it possible to comply with the most demanding requirements from domestic and foreign commercial partners.

We offer a 12 months warranty period for all METALPORT s.r.o. products and spare parts. This warranty begin from date of delivery and is conditioned by the correct installation, mainteinance and use of such accessories and parts within general limits of normal use.

We are holders of a STN EN ISO 9001:2009 - TUV SUD Slovakia quality certificate.

Ing. Martin Medvid Managing Director





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# Backhoe buckets for mini and medium excavators

Type designation: KM0, KM1, KM2, KM3, KM35, KM4, KM5

Bucket in this category are for general use, fitted on mini and medium excavators and with overall curb weight up to 12 tons. They are produced in the following versions: SD (Standard Duty) and HD (Heavy Duty).



#### KM1 backhoe bucket, SD version

Buckets SD are used for excavation and shovelling of fine to medium grain material such as clay, soil, etc. It features a wear front blade and reinforced side edges

remoreed side edges							
KM0	excavat	ors weig	ht 2 tons				
Width (mm) / Teeth	200/2	300/3	400/3	500 / 4	600 / 4	700 / 5	800/5
Capacity (m³)	0,015	0,024	0,035	0,046	0,057	0,067	0,078
KM1	excavat	ors weig	ht 2 - 2,0	6 tons			
Width (mm) / Teeth	200/2	300/3	400/3	500 / 4	600 / 4	700 / 5	800/5
Capacity (m³)	0,02	0,03	0,05	0,06	0,08	0,09	0,011
KM2	excavat	tors weig	ht 2,6 - 1	3,6 tons			
Width (mm) / Teeth	300/3	400/3	500 / 4	600 / 4	700 / 5	800/5	900/5
Capacity (m³)	0,05	0,08	0,10	0,12	0,15	0,17	0,19
КМЗ	excavat	ors weig	ht 3,5 - (	6 tons			
Width (mm) / Teeth	300/3	400/3	500 / 4	600 / 4	700 / 5	800/5	900/6
Capacity (m³)	0,06	0,09	0,11	0,14	0,17	0,20	0,23
KM35	excavat	ors weig	ht 6 - 9 1	tons			
Width (mm) / Teeth	300/3	400/3	500 / 4	600 / 4	700 / 5	800/5	900/6
Capacity (m³)	0,08	0,12	0,16	0,19	0,23	0,27	0,31
KM4	excavat	ors weig	ht 8,5 - 1	10 tons			
Width (mm) / Teeth	300 / 2	400/3	500/3	600 / 4	700 / 4	800 / 4	900/5
Capacity (m³)	0,10	0,15	0,20	0,25	0,31	0,36	0,42
KM5	excavat	ors weig	ht 10 - 1	2 tons			
Width (mm) / Teeth	400/3	500/3	600/3	700 / 4	800 / 4	900 / 4	1000/5

KM3 backhoe bucket. SD version with brackets for Lehnhoff quick coupler reinforced side board bottom reinforcements HB 500 blade



parallel HB 400 trimming knife reinforcement

#### KM35 backhoe bucket

**Bucket designed** for Backhoe-Loaders

> HB 400 side board reinforcement

HB 400 bottom knife

HB 500 blade



#### KM5 backhoe bucket, HD version

HD Buckets are used for excavation and shovelling compact materials with medium to high splitting strength. All work areas are wear ressistant.





with brackets for Verachtert CW quick coupler

1300 / 5

0,76

1200/5

0,63



# Backhoe buckets for hydraulic excavators

Type designation: KM55, KM6, KM65, KM7, KM75, KM8, KM9

Buckets in this category are fitted on hydraulic excavators with on overall curb weight of up to 54 tons. They are produced in the HD (Heavy Duty) and Rock (Rock) versions.



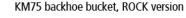
Capacity (m3)

KM55 backhoe bucket, HD version with brackets for Lehnhoff quick coupler

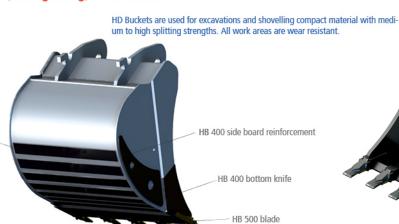
HB 500 bottom reiforcements

KM65 backhoe bucket. HD version with brackets for

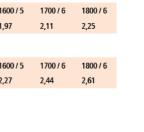
Verachtert CW quick coupler



Rock buckets are used for work with the highest splitting strengths, e.g in quarries and in demolition work



_							
HB 500 botto	HB 400 bucket bottom			•		arallel HB 400 imming knife reinforcement	
	1		$\equiv$			-HB 400 side board reinforcer	nent
		A	$\equiv$		1	HB 400 botton knife	
						HB 500 blade	







KM55	excavat	ors weig	ht 12 - 15	tons						
Vidth (mm) / Teeth	400/3	500/3	600/3	700 / 4	800 / 4	900 / 4	1000/5	1100/5	1200/6	1300 / 6
apacity (m³)	0,19	0,26	0,32	0,40	0,47	0,54	0,61	0,69	0,76	0,83
KM6	excavat	ors weig	ht 15 - 19	tons						
Width (mm) / Teeth	500/3	600/3	700 / 4	800 / 4	900/4	1000/4	1100/5	1200 / 5	1300 / 6	1400 / 6
Capacity (m³)	0,30	0,38	0,47	0,55	0,64	0,73	0,81	0,90	0,99	1,08
KM65	excavat	tors weig	ht 19 - 23	tons						
Width (mm) / Teeth	600/3	700/3	800 / 4	900 / 4	1000 / 4	1100/5	1200 /	5 1300/	5 1400 / 6	1500 / 6
Capacity (m³)	0,44	0,53	0,63	0,73	0,84	0,94	1,04	1,15	1,25	1,35
KM7	excavat	ors weig	ht 22 - 29	tons						
Width (mm) / Teeth	600/3	700 / 4	800 / 4	900 / 4	1000/4	1100 /	5 1200 /	5 1300	/5 1400/	6 1500/6
Capacity (m³)	0,49	0,60	0,71	0,83	0,94	1,06	1,18	1,30	1,41	1,53
KM75	excavat	ors weig	ht 28 - 38	tons						
Width (mm) / Teeth	800/3	900/3	1000/3	1100 / 4	1200	/4 13	00/4 1	400/5 1	500 / 5 16	00/5 170
Capacity (m³)	0,73	0,90	1,11	1,25	1,39	1,5	53 1,	68 1	,82 1,9	97 2,11
KM8	excavat	ors weig	ht 38 - 48	tons						
Width (mm) / Teeth	800/3	900/3	1000/3	1100 / 4	1200	/4 13	00/4 1	400 / 4 1	500 / 5 16	00/5 170
Capacity (m³)	0,97	1,12	1,27	1,44	1,60	1,7	77 1,	94 2	,11 2,3	27 2,44
(M9	excavat	ors weig	ht 46 - 54	tons						
Width (mm) / Teeth	800/3	1000/3	1200 / 4	1500	/4 16	00/5	1800/5	2000 / 6		

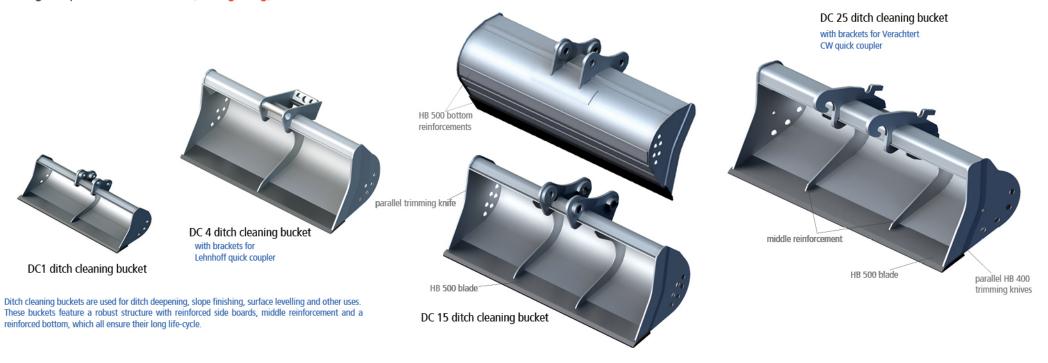
3,03

## Ditch cleaning buckets

Type designation: DC0 - DC40

Ditch cleaning buckets are fitted on excavators with a curb weight of up to 46 tons.

They are produced in the HD (Heavy Duty) version.



# Ditch cleaning buckets for mini excavattors

excavator weight (t)	bucket type	width (mm)	capacity (m³)
- 1,6	DC0	1000 1100	0,06 0,07
1,6 - 2,6	DC1	1000 1100 1200	0,09 0,10 0,11
2,6 - 3,6	DC2	1000 1200 1400	0,10 0,12 0,14
3,5 - 6	DC3	1000 1200 1400	0,12 0,14 0,17

# Ditch cleaning buckets for medium sized excavators and backhoe - loaders

excavator weight (t)	bucket type	width (mm)	capacity (m³)
		1400	0,25
6 - 9	DC4	1500	0,27
		1600	0,29
		1500	0,30
9 - 12	DC5	1600	0,34
		1800	0,38

### Ditch cleaning buckets for hydraulic excavators

excavator weight (t)	bucket type	width (mm)	capacity (m³)
		1600	0,41
12 - 15	DC15	1800	0,46
		2000	0,51
		1800	0,58
15 - 19	DC20	2000	0,65
		2200	0,72
		2000	0,78
19 - 23	DC25	2200	0,86
		2400	0,95

excavator weight (t)	bucket type	width (mm)	capacity (m³)
22 - 29	DC30	2000 2200 2400	0,95 1,05 1,15
28 - 38	DC35	2000 2200 2400	1,15 1,27 1,39
38 - 46	DC40	2000 2200 2400	1,42 1,57 1,72





## Hydraulic cleaning buckets

Type designation: KB0 - KB35, GM2 - GM8

Hydraulic cleaning buckets are fitted on excavators with curb weights from 1-33 tons. They are produced in the HD (Heavy Duty) version with reinforced side boards and middle reinforcement.



Hydraulic cleaning buckets are used for ditch deepening, slope finishing, surface levelling and other uses. Buckets feature a robust structure which ensures their long life-cycle. They are equipped with direct hydraulic cylinders, which enable 45° bucketturns to each side. GM category buckets are equipped with an additional rear blade, two direct hydraulic cylinders and an increased ratio of wear resistant material.

### Ditch cleaning buckets for mini excavators

excavator weight (t)	bucket type	width (mm)	capacity (m³)
1.0	KB0	1000	0,06
- 1,8	KDU	1100	0,07
		1000	0,09
1,8 - 2,9	KB1	1100	0,10
		1200	0,11
		1000	0,10
2,9 - 4	KB2	1200	0,12
		1400	0,14
		1000	0,12
4 - 6	KB3	1200	0,14
		1400	0,17

### Ditch cleaning buckets for medium excavators and backhoe-loaders

excavator weight (t)	bucket type	width (mm)	capacity (m³)
Backhoe - Loaders	KB35	1200 1400 1500	0,18 0,19 0,20
6 - 9	GM2	1400 1600	0,20 0,22
9 - 12	GM3	1600 1800 2000	0,28 0,31 0,35

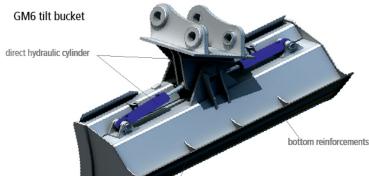
excavator weight (t)	bucket type	width (mm)	capacity (m³)
12 - 14	GM4	1800	0,45
12 - 14	GIVI4	2000	0,50
		1800	0,55
14 - 19	GM5	2000	0,60
		2200	0,65
		2000	0,80
19 - 22	GM6	2200	0,95
		2400	1,10

## Ditch cleaning buckets for hydraulic excavators

HB 500 blade

middle reinforcements

excavator weight (t)	bucket type	width (mm)	capacity (m³)
		2000	1,10
22 - 28	GM7	2200	1,20
		2400	1,30
		2100	1,25
28 - 33	GM8	2200	1,31
		2400	1,44



additional rear HB 500 blade



hook system for fitting on Verachtert CW quick coupler



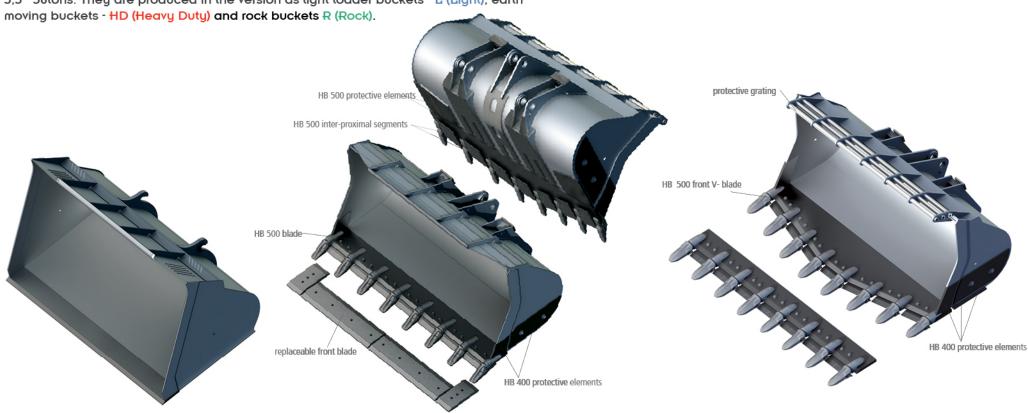
hook system for fitting on Lehnhoff quick coupler



## Loader Buckets

Type designation: NL050 - NL130

Buckets in this category are fitted on wheel loaders with the machine curb weights from 5,5 - 30tons. They are produced in the version as light loader buckets - L (Light), earth



#### Light loader buckets

Light-version buckets are used for loading light loose material such az wood chips, coal, grain crops, etc. Each bucket is characterized by large capacity with excellent penetration while keeping the material being loaded. Buckets may by equipped with additional replaceable

#### Earth moving buckets

HD - version buckets are suitable for work with soil and for loading various material types. These buckets enable excellent penetration and keeps the material being loaded with great reliability. These may also be equipped with welded adapters, replaceable teeth and inter-proximal segments or additional replaceable blades.

#### Rock buckets

Rock-version buckets have significant penetration properitiesin demanding work under quarry conditions. A high ratio of wear resistant material enables a long life-cycle. These may by equipped with V- or direct type blades as well as adapters with replaceable teeth.

Loader curb weight (t)	5,5 - 7,3	7 - 8,2	8 - 9,5	9,4 - 11,7	11,5 - 14,6	14,2 - 17,8	17,7 - 22	22 - 23,5	23,5 - 30
bucket type	NL050	NL060	NL070	NL080	NL090	NL100	NL110	NL120	NL130
bucket width (mm)	2100	2300	2400	2500	2600	2750	2900	3000	3200
bucket capacity (m³)	0,6 - 1,6	1,2 - 2,0	1,4 - 2,2	1,5 - 2,5	1,8 - 2,9	2,6 - 3,0	2,8 - 4,2	3,3 - 4,5	4,1 - 5,5





## Other buckets and dipper buckets

Apart from standard buckets already presented in this catalogue, Metalport also produces other numerous types of buckets such as: drainage buckets, trapezoidal buckets, buckets and dipper buckets for backhoe-loaders, telescopic manipulators, buckets for skid loaders etc.

#### Skeleton buckets

For use when material separation is required, e.g. branches, peat, stone separation from sandor gravel on demolition worksites





## Trapezoidal buckets

They are used for preparation and maintenance of irrigation ditches and channels with side edge gradients according to requirements



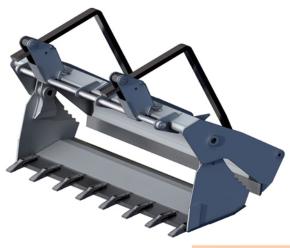
#### Loader bucket with blank holder

For loading bulky materials such as wood waste, etc. These are also used in agriculture for loading various material types



#### Combined 4 in 1 buckets

Combined buckets are designed for backhoe-loaders. With an option to mount (6 in 1)



#### Skid steer

They are designed for skid steer loaders



## Drainage buckets

They are used for digging small drainage trenches





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## Other accessories

Metalport's range of production also includes many other accessories for various machine types such as adapter plates for hammers and shears, ripper mandrels, forklifts, snow ploughs, forks for silage, demolition attachments, etc.

#### Pallet Forks

Designed for transferring or loading bulk materials, these are fitted on a bearing structure with manual fork shifting. It is equipped with coupling designed for wheel loaders or hydraulic excavators.



# Adapter Plates apter plates are used to

Adapter plates are used to attach hydraulic hammers and shears to the machine. It is equipped with coupling quick coupler of excavator.



Direct coupling to pins



CW Verachtert quick coupler system

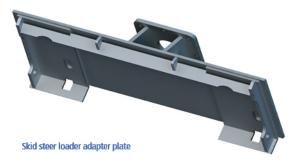


Lehnhoff quick coupler system



## **Excavator Rippers**

Used in quarries, in extraction and demolition work, etc. These stand out with their robust structure with wear resistant elements in spots impacted by stress.









## Forks for silage

They are used in agricultural production and when transporting silage, straw packs or other material. They are mostly fitted on telescopic manipulators.

## Supporting legs

They are used to stabilise wheel excavator during work activities.



## Snow ploughs

Plough for clearing roads, pavements, car parks and other areas. They may be equipped with various suspension system with coupling behind tractors, on forklift trucks, etc.





Front dozer blades for graders
Dozer blades for wheel graders, which are fitted on the front of the grader enable improvement and extension of grader work activities.







## **Quick couplers**

## Type designation: CW05 - CW45, MRU30 - MRU40

Verachtert CW quick couplers serve for quick and comfortable exchange of accessories with all construction machine type. They are produced for machines with weights from 1 - 55 tons, with three handling methods: mechanical, mechanical with spindle and hydraulic.

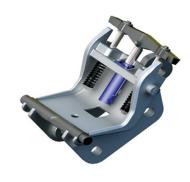
#### Mechanic handling

The easiest variant with very good acquisition costs, secured by two screws.



#### Hydraulic handling

These enable the connection and disconnection of working tools within a few seconds without the necessity to leave the cabin.







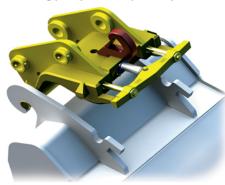
Mechanic handling by spindle

Variant with easy and quick manipulation that does not require a hydraulic connection.

CW quick coupler - mechanic and hydraulic version							
Туре	CW00	CW05	CW10	CW20	CW30	CW40	CW45
Weight (kg)	12	25	75	190	230	240	440
Excavator weight (t)	-1,2	- 3,5	3,5 - 10,5	7,5 - 15	15 - 25	20 - 30	25 - 40

CW quick coupler - narrow version						
Туре	CW20S	CW30S	CW40S	CW45S		
Weight (kg)	180	220	230	400		
Excavator weight (t)	- 3,5	3,5 - 10,5	7,5 - 15	15 - 25		

#### Fitting principle of CW quick couplers



Quick coupler fitting into bucket hooks



**Bucket secured by blocking** 







### MRU mechanical quick couplers

This mechanical quick coupler variant enables the use existing buckets without the necessity to adjust hooks.



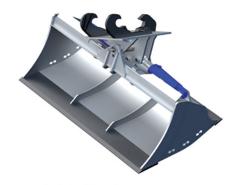


 MRU quick coupler

 Type
 MRU30
 MRU35
 MRU40

 Excavator weight (t)
 4 - 6
 6 - 10
 9 - 12

Based on your requirements, our firm makes it possible to fit bucket suspension system for anchoring various types of quick coupler system.



bucket with anchoring for SMP2 quick coupler



bucket with anchoring for Volvo S2 quick coupler



bucket with anchoring for Lehnhoff quick coupler

If you are interested in using quick couplers on existing buckets, we also make it possible to exchange suspension with adapters suitable for using on Verachtert CW quick couplers.







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# **Hydraulic Hammers**

GB uses only the highest quality materials which are machined by our experienced technicians utilizing state-of-the-art manufacturing technology and production machinery.



Low Noise Type

# Tilting and rotating adapters

Increase the productivity of your attachments, turning your hydraulic excavator into a multifunctional machine. We tilt your attachments and buckets up to 180° and/or let them endlessly rotate left/right.

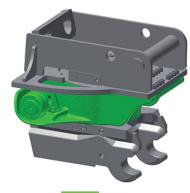
# XtraTilt Tilting adapter





Tilts and positions up to 100°, 140° or 180°. Small, compact, user friendly for more efficient work.

## RotoBox Rotating adapter



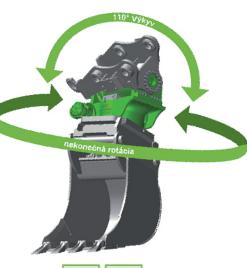


Endless left/right rotation with oil feedthrough up to 360l/min.



Fivefold Rotary Oil feedthrough

# TiltRotator Tilting and rotating adapter







Tiltrotator supports your hydraulic excavator with two new functions:endless rotation and tilting up to  $\pm 55^\circ$ , if desired even up to  $\pm 70^\circ$ . Increased machine productivity up to 40%.





## **BETTER WITHOUT CYLINDERS !!!**













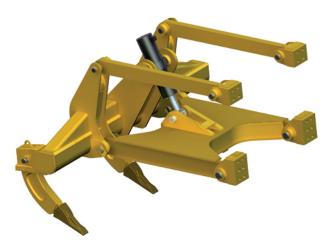
# **Rippers**

Type designation: Rippers 14H, 14G, D5M, D6M, D6R, D6H, D8R...

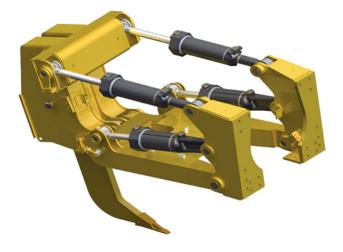
Rippers for CAD Dozers and Graders are used as additional equipment for these machines that enable on extension of their effectiveness. Delivery scope includes complete device including teeth, fastening parts and hydraulic equipment.



Ripper for CAT 14H wheel grader



Ripper for CAT D6R tracked dozer

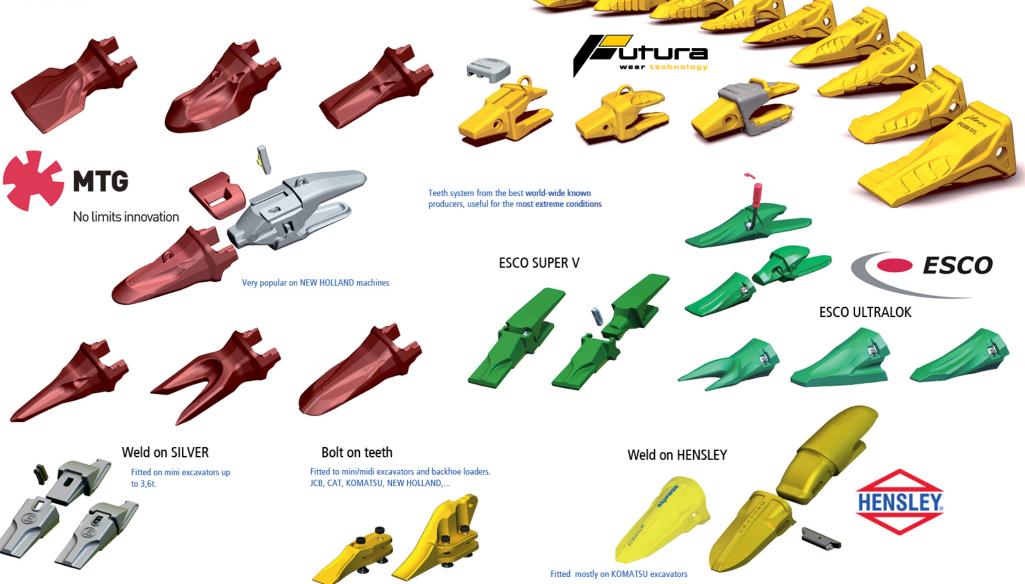






# Teeth systems

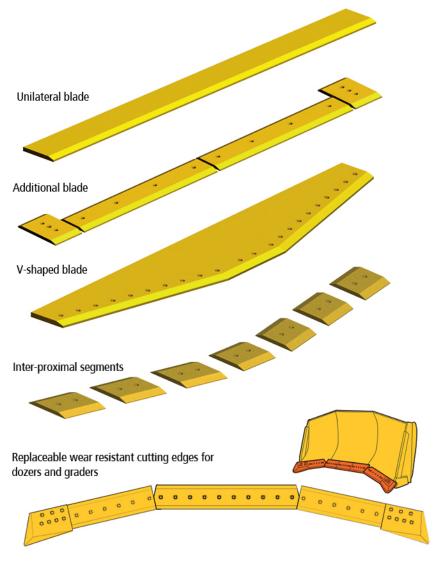
Our company also provides sales and consulting when selecting various types of teeth systems and their variants for either screwed or hard surface teeth. We have most types of teeth systems avaylable in stock for prompt deliveries to our customers.

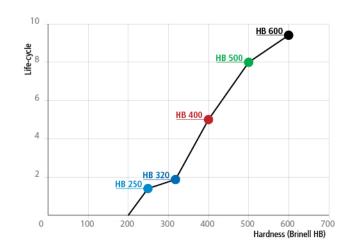




## Wear resistant blades and flats

Wear resistant, high quality, roller blades and flats in hardness grades including HB 400 and HB 500 (HB - Brinell hardness scale), with one or dual-sided chamfering, induction quenched in standard 6m lengths. These are delivered in accordance with customer dimensions listed in tables or lengths according to customer requirements. Furthermore, we deliver additional bored blades and blade segments for wheel loaders as well as blades for dozers and graders.





Steel type: wear resistant Mn - Cr - Mo - B steel with low carbon content (C=0,17 - 0,20)

Hardness: HB 400 (HB 380 - 440) - after heat - treatment on the entire thickness of the profile

		,						
C max	Si max	Mn max	P max	S max	Cr max	Ni max	Mo max	B max
0,19	0,35	1,40	0,03	0,03	0,50	0,30	0,25	0,004
Mechanical features:		Tensile strength	(Rm) 1470N/mm2					
Y		Yield point		(Re) 1100N/mm2	2			
			Elongation		(A5) 11,3%			

Steel type: wear resistant Mn - Cr - Mo - B steel with medium carbon content (C=0,26 - 0,30)

Hardness: HB 500 (HB 470 - 530) - after heat - treatment on the entire thickness of the profile

C max	Si max	Mn max	P max	S max	Cr max	Ni max	Mo max	B max
0,28	0,35	1,40	0,03	0,03	0,50	0,30	0,30	0,004
Mechanical features:			Tensile strength	yth (Rm) 1770N/mm2				
Yield point		Yield point		(Re) 1330N/mm	2			
			Elongation		(A5) 9,1%			









dimen	weight	
A (mm)	H (mm)	kg/m
110	12	9,6
110	16	13,1
150	16	17,8
150	20	21,7
200	20	29,6
200	25	36,7
250	25	44,8
250	30	55,8
300	30	66,2
300	35	77,7
300	40	89,5
400	45	136,9
400	50	152,0

dimei		weight
A (mm)	H (mm)	kg/m
150	16	17,3
150	20	21,0
200	20	28,3
200	25	36,4
250	25	43,2
250	30	53,2
300	30	65,2
300	35	77,2
300	40	88,0
400	40	120,0
400	45	133,4

nsions	weight	
H (mm)	kg/m	
10	7,8	
12	11,2	
15	11,7	
15	15,2	
15	18,7	
20	18,7	
20	28,0	
	H (mm) 10 12 15 15 15 20	

# Spare and wear parts













































































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